



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G09132-3G-15

Job Sheet 175870



Part No: RBW6205G09132-3G-15

Job Qty: 8 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		OC 18/04/17 39
100	Waterjet	8 pcs		4/23/18	0.00	0.67	Waterjet 2 OMAX		OC 18/04/17 9-89
110	QC	8 pcs		4/23/18	0.00	0.00	QC2 Waterjet-4		OC 18/04/17
120	Mill Conv	8 pcs		4/24/18	0.25	1.00	Mill Conv 2		18/05/31
130	QC	8 pcs		4/24/18	0.00	0.00	QC2 Machining-5		18-05-07
140	QC	8 pcs		4/24/18	0.00	0.00	QC8 Machining-5		18
150	Packaging	8 pcs		4/24/18	0.00	0.00	Packaging3-2		
160	QC21-SA	8 Ea		4/24/18	0.00	0.00	QC21		DAS 21 JUN 05 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
Descriptions: 120 - Machine as per DWG.
150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	.2000 sf (.025 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	0	39	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 12:13 PM Dart.Gagnon.Michelle



Container No: S061885



Part: RBW6205G09132-3G-15

Job No: 175870

Serial No/Batch: S061885

Revision: 3

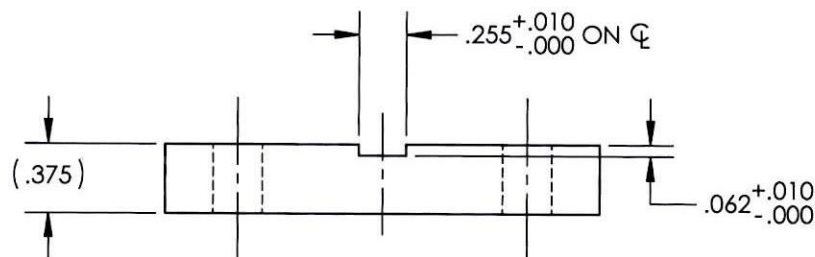
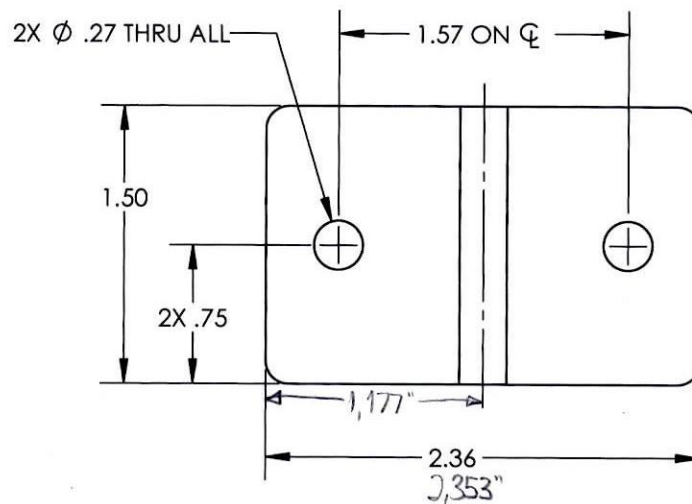
Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hewesbury, ON K84 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/17/18

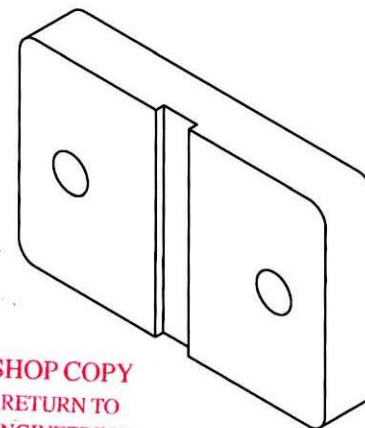
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-15)

PLATE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175870

APR 11 2018

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-15	REV 3
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -9 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE
SHEET 9 OF 9	

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	